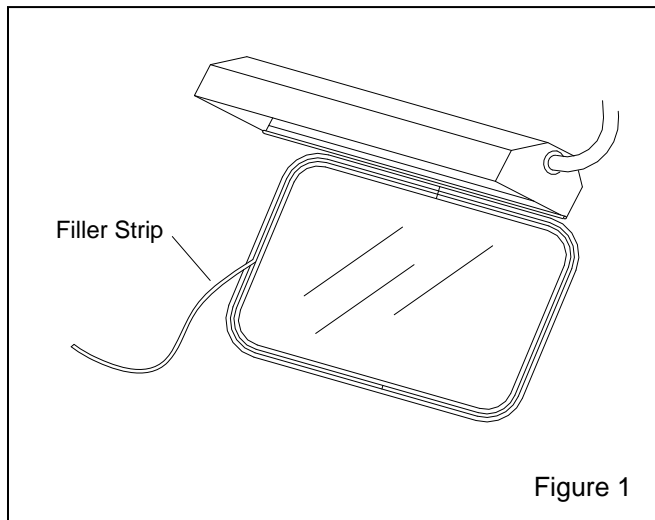


## View Window Replacement

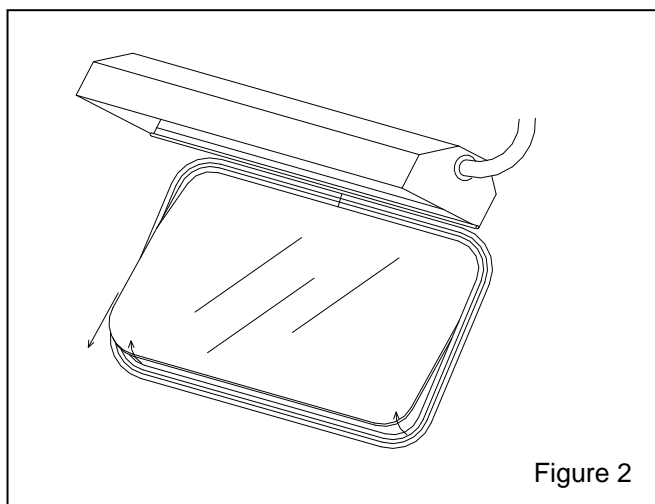
**⚠ WARNING**

**Do not use plate glass for replacement view windows. Plate glass shatters on impact and could cause severe injury. Use only genuine replacement parts.**

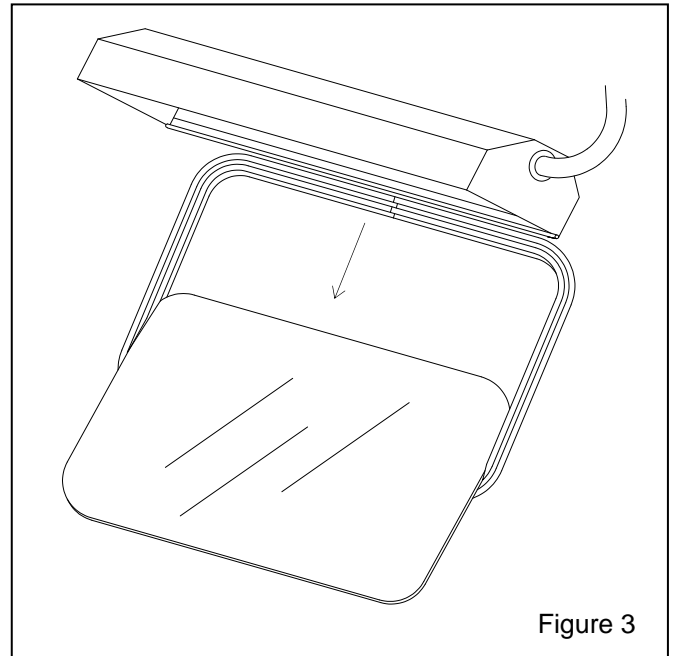
1. Swing the light-shield up and tie it in place, as shown in Figure 1.
2. Remove the filler strip by pulling it out of the window molding, as shown in Figure 1.



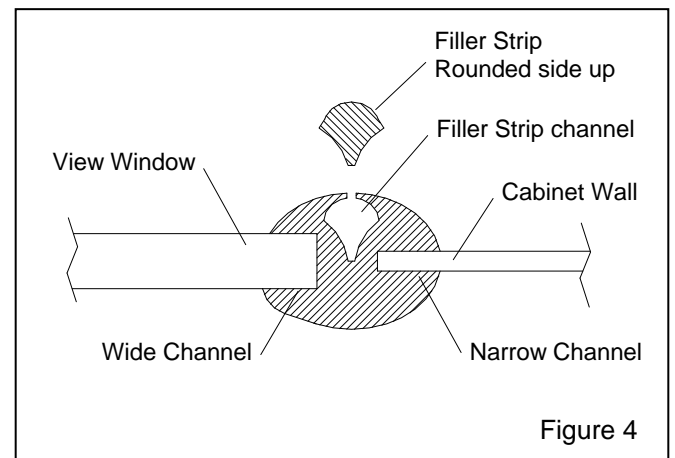
3. Place an arm into a glove, and push the bottom edge of the window out of the molding, as shown in Figure 2, while supporting the top of the window with the other hand.



4. Pull the window downward to remove the window from the molding, as shown in Figure 3.



5. If the window molding needs replacing, replace it in the same order as the old; the narrow channel fits over the metal edge of the opening, as shown in Figure 4. The molding ends should meet in the middle of the top, straight section of the opening. Molding should be compressed so the ends are tightly sealed.



6. Spray silicone lubricant into the window channel (wide channel) on the molding, and slide the window into the channel, as shown in Figure 5. Place an arm into a glove to support the top edge of the bottom side of the window with one hand, while guiding the top edge into the molding with the other.

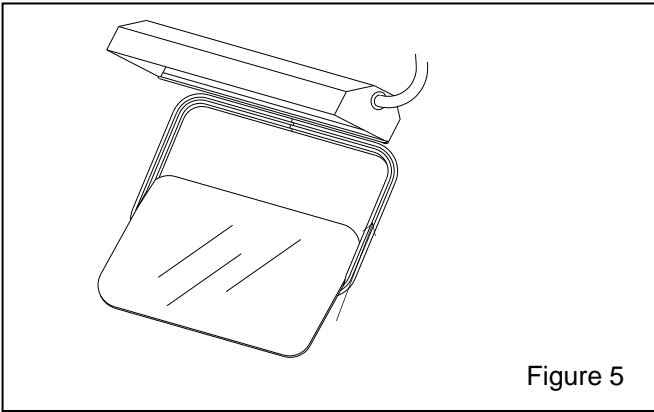


Figure 5

7. Use a nylon window stick, Stock No. 22933, as shown in Figure 6, and work the window channel lip over the glass. When this is done, the window should be entirely within the molding's window channel.

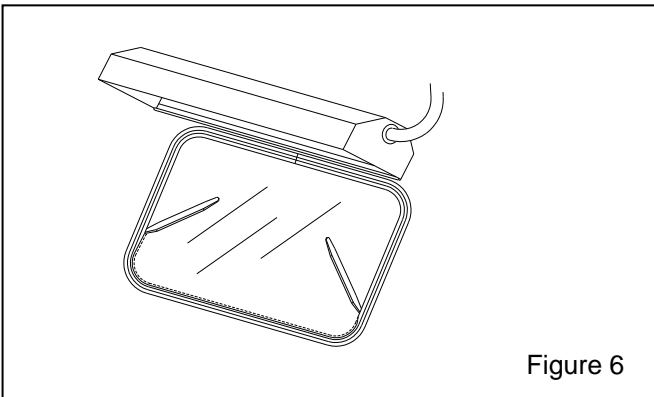


Figure 6

8. Attach the appropriate tip to the installation tool as shown in Figure 7.

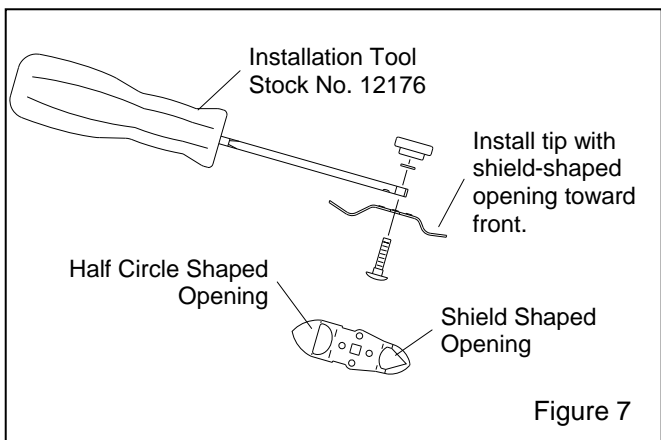


Figure 7

9. Wipe, or spray the filler strip with silicone lubricant to reduce friction. Insert about 2-inches of the strip into the installation tool, as shown in Figure 8.

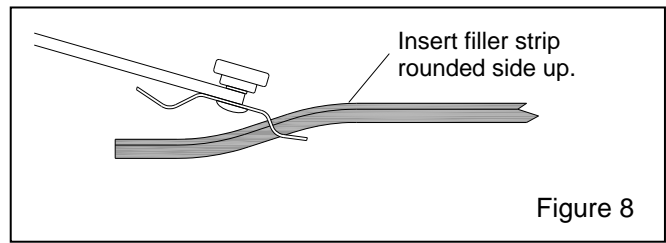


Figure 8

10. Insert the tool tip and filler strip into the filler strip channel of the molding, at the opposite side of the opening from the window molding ends, as shown in Figure 9. The rounded side of the filler strip faces up.

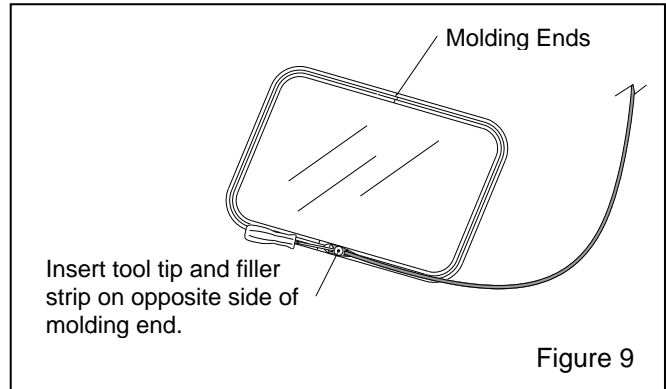


Figure 9

11. Hold short end of the filler strip and feed the strip into the channel by pushing the tool through the top of the channel. Rotate the tip as needed if the light shield or other obstructions interfere with moving the installation tool around turns. Ref. Figure 10.

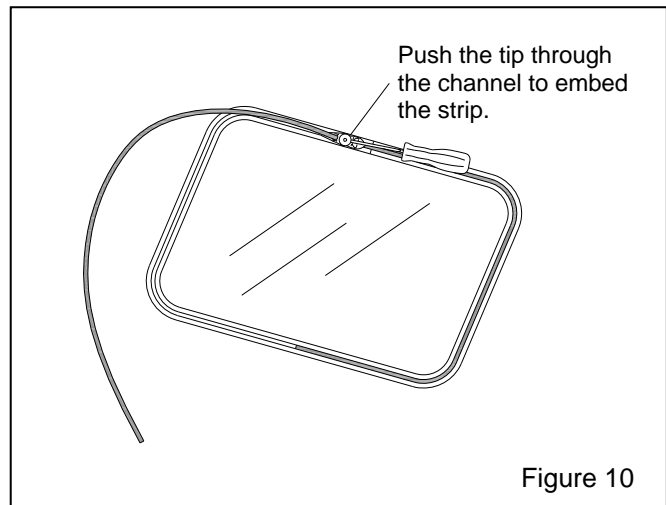


Figure 10

12. Use the window stick to push the filler strip into the molding at any spot the strip is not fully seated. Place the light-shield in its normal position.